The modular coating thickness and dew point measuring system that is setting new standards.
QNix® 8500: The modular high precision measuring system meeting highest demands.

Working closely with users from small business, industry and services, we developed the latest generation of the modular gauge system QNix® 8500, one of the best worldwide.

Simply place, measure and read. Just as all the QNix® coating thickness gauges, the modular QNix® 8500 system too is an example of the extremely simple yet safe operation allowing for rugged and reliable everyday use for varying and versatile applications.

Be it lacquer or corrosion protection on metals, be it iron, aluminium, copper, zinc or steel, simply changing the probes allows for highly accurate non-destructive measurements of non-magnetic layers on steel and iron as well as all types of insulating coatings on non-ferrous metals.

Display
- High resolution graphic display
- All standard languages displayable
- Back lit display
- Flip-display by 180 degrees

Cross control key
- Highly ergonomic and lit keys
- Simple menu navigation
- 2 colour LEDs for displaying measurements data transfer and limit setting
Modular plug system

- Standard probes (Fe, NFe, Dual)
- Wireless probes (Fe, NFe, Dual)
- Pen-shaped probe (Fe)
- NEW! Dew point probe
- Adaptor cable (for all probes)

As a pioneer of hand-held measuring devices, our family business guarantees our worldwide customers success using our simply and safely operated innovative products, systems and individual services for the quality assurance of their coating surface and restoration technology.

Values where the modular gauge system QNix® 8500 is setting new standards.

Tell us your measuring problem and we show you a solution. As we develop our gauges and measuring systems in cooperation with users around the world, we know what “user-friendly” really means to our customers.

- Simple, convenient, safe operation
- No calibration*
- Broad, versatile, individual range of application
- Data storage and statistical analysis
- Quality and accuracy during rugged long-term use

Germans finest.

We produce our gauges and systems using modern facilities in Germany exclusively. Many aspects of work are still done by hand. We test our gauges with particular care to ensure the best quality in their worldwide application.

We also use high-quality materials such as integrated rubies for our proven measuring heads. Therefore, QNix® coating thickness gauges have become a worldwide standard of user-friendliness and excellent quality “Made in Germany”.

Quality by excellence as proven by our 3 years warranty.

Documentation and statistics function for optimum quality management.

Using the QNix® software and the USB wireless interface adaptor, users can transmit measurements wirelessly for reliable and convenient documentation and analysis with the computer.

All data can immediately be structured, analysed or send to project partners via internet.

* not valid for the pen-shaped probe and for specific applications
QNix® 8500 Basic/QNix® 8500 Premium:
A perfect system.

The modular measuring system QNix® 8500 offers two different gauge versions (Basic and Premium). They particularly differ in functionality and storage capacity (see below).

Display of two coating thickness measurements.
The "combined measurement" mode allows the simultaneous measurement of galvanizing and epoxy based coating on steel substrate – in one single measurement process. The gauge then displays the coating of the zinc and the lacquer layers as two separate values (minimum thickness of the metallic non-ferrous inter-layer (zinc): 50μm).

Calibration options for special measurement conditions.
In addition to a (constant) factory calibration, the measuring system QNix® 8500 offers two calibration processes that are useful during specific measuring tasks such as measurement on curvatures or small parts.
- A one-point calibration can optimize the probe’s measuring accuracy with an expected coating thickness
- A two point calibration can increase the probe’s measuring accuracy in a certain coating thickness range.

Reliable measurements also on rough surfaces.
On rough surfaces, an average zero reference can be calculated and stored from a freely determinable amount of zero reference measurements.

Average of defined coating thickness.
On coatings of highly varying thickness or to comply with a certain inspection standard, set the gauge to calculate and display the valid thickness measurement from a previously defined amount of single measurements.

Measurement processing and documentation using Excel.
Using the QNix® software the measurements can be transmitted wirelessly into an Excel spread sheet. This documents all relevant statistical analysis required by a quality assurance system.

<table>
<thead>
<tr>
<th>Menu structure</th>
<th>Gauge version</th>
<th>BASIC</th>
<th>PREMIUM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring Mode</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Substrate selection</td>
<td>Fe-NFe</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>FE/NFe automated</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Combined measurement</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Measurements</td>
<td>Single measurements</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Continuous measurement</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper/lower limit</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Average</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Memory Capacity * max. 2000 measurements per batch</td>
<td></td>
<td>up to 100</td>
<td>up to 13000*</td>
</tr>
<tr>
<td>Amount of measurements</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Amount of batches</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Batch name – info – upper/lower limit</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Statistics</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Average/standard deviation/ maximum/minimum</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- also for the relevant block/blocks</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Calibration</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Amount customized calibration (one-point/two-point)</td>
<td>1</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>Average zero reference</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Settings</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Display</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wireless: on/off</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Display system info</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Languages: up to 3 e.g. German, English, French</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Signal: on/off</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Date/time</td>
<td></td>
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</tr>
</tbody>
</table>

QNix® 8500 Basic/QNix® 8500 Premium:
A perfect system.
Wireless probe: QNix® 8500 sat.

This miniature wireless probe allows simple safe and accurate one-hand measurements even in difficult positions.

To determine exact lacquer and corrosion protection measurements, the small dimensions of this wireless probe make new and crucial areas accessible to measurement where other gauges do not fit. Though, it is such critical spots of coating that are often concealed in difficult-access areas. In addition, the wireless probe facilitates taking measurements, for instance when measuring wide spreading surfaces and taking a vast number of measurements in various measuring spots.

Application examples
- Measurements at difficult-to-access and crucial spots, for instance during construction and renovation of planes, ships and bridges as well as related security projects.
- Control measurements on steel works in rough every day application with harsh and changing conditions.
- Measurements of large surfaces in extreme heights, on scaffolding, façade lifts or ladders. In such situations the low weight and wireless transmission of measurements is an advantage.

Product advantages
- Higher user safety and prevention of sources of errors
- Wireless data transmission between gauge and PC
- High efficiency accumulator allows up to 4000 measurements without recharging
- Charging via gauge
- Low weight of wireless probe (30 g)
- Wireless transmission range form probe to gauge up to max. 20 meters
- Unlimited wireless transmission worldwide via secure frequency band
- Confirmation of transmission with LED signal
- In combination with the QNix® software, the measurements can be documented and printed using a PC
- Selection of Dual, Fe and NFe wireless probes for various measuring ranges

The gauge, serving as storage device, display and charging station, easily fits into a pocket or can simply fastened to the arm using the protective cover and the wristband.

Gauge
- Storage device, display and charging station for the QNix® 8500 sat wireless probe

Wireless probe
- Thump-sized, weighing only 30 g
- Stable and safe one-hand measurements with safety cord
- Range up to 20 meters
- Up to 4000 measurements without recharging
- Confirmation of transmission with blue LED signal
Magnetic-inductive pen-shaped probe MI Fe 500 μm.

The pen-shaped probe is perfectly suited for quality controls where precision measurements on small parts or near edges are required.

Only the correct coating thickness on small parts such as screws or bolts ensures proper adhesion force and corrosion protection. The use of the optimized pen-shaped probe MI Fe 500 μm can significantly reduce interfering measurement effects near edges. This allows measurements much closer to edges and thus more precise results on small parts.

This interchangeable probe also allows for accurate measurements of thin, non-ferromagnetic metal coatings such as chromium, copper, zinc, etc and lacquer, enamel or synthetic coatings on ferromagnetic substrates.

Application examples
- Measurements of angles, washers, screws, bolts, nuts and friction-locked connections
- Ensures reliable protective coatings on steel bolts and nuts as used in rotor mountings for wind energy plants or bridges and window fasteners.
- Measurements of PVD coatings such as TiN, TiCrN, CrN and TiAlN

Product advantages
- Measurements taken manually or with stand equipment
- Magnetic-inductive and (optional) Hall-effect measuring method combined in one gauge
- Digital measuring electronics linked with probe to keep zero reference during probe change
- Rugged probe thanks to stainless steel design
- Easy adjustment thanks to probe’s pen-shape

User software
- Wireless communication between PC and gauge
- Read-out of gauge memory
- Flexible analysis with Microsoft Excel
The dew point probe provides measurements and documentation of the climatic conditions as required for surface treatment. Use this data to determine if the requirements for proper coating are met. That way, corrosion damage can be avoided.

Dew point measurement is closely related to coating thickness measurement since too low or too high coating thicknesses may increase corrosion damage.

Connecting the dew point probe with the gauge activates the dew point measuring mode. As soon as a coating thickness probe is replaced, the device switches into coating thickness measuring mode automatically.

**Application examples**
The main field of application is the corrosion protection of steel works such as the coating of bridges, ships and buildings. In addition the dew point probe is also used in coating work of wood, concrete, synthetic materials and non-ferrous metal.

**Climatic parameters measured and displayed simultaneously**
- Relative humidity (RH) in %
- Ambient temperature (Ta) in °C or °F
- Surface temperature (Ts) in °C or °F
- Dew point temperature (Td) in °C or °F
- Ts – Td difference (dT) in °C or °F

**Product advantages**
- Developed for fast reaction time – high measurements productivity
- Service-friendly thanks to interchangeable dew point sensor
- Wireless transmission and 100 memory batches already provided with QNix® 8500 Basic
- QNix® Premium allows for 10000 measurements in 200 batches
- Multilingual
- User-friendly lit graphic display
- One-handed operation with intuitive menu navigation
- Display can be switched between °C and °F – even for previously stored measurements
- No sheets and other means required for conversion
- Calibration traceable in compliance with national and international standards
- Data log function: periodic storage of all measurements
- PC software: read out and display of all stored measurements
- Data export to Excel
- Customizable report format
- Simultaneous management of various report formats possible

**NEW! QNix® 8500: Dew point probe***.

*Available upon request*
## Technical Data

### Measuring System Qnix® 8500

<table>
<thead>
<tr>
<th>Gauge</th>
<th>Qnix® 8500</th>
</tr>
</thead>
<tbody>
<tr>
<td>Probe Type</td>
<td>Interchangeable</td>
</tr>
<tr>
<td>Units</td>
<td>µm/ml</td>
</tr>
<tr>
<td>Measurement Resolution</td>
<td>0.1 µm in the range below 100 µm, 1 µm in the range from 100 to 999 µm, 0.01 mm in the range from 1000 µm</td>
</tr>
<tr>
<td>Operation Temperature</td>
<td>0 to 50 °C</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>-10 °C to 60 °C</td>
</tr>
</tbody>
</table>

### Interchangeable probes/Probe type

| | 8500 Fe 2000 µm | 8500 Fe 5000 µm | 8500 NFe 2000 µm | 8500 Dual Fe/NFe 2000 µm | 8500 Dual Fe/NFe 5000 µm / 2000 µm |
|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Measurement Method | Magnetic: Magnetic flux/ Hall effect Fe* | Magnetic: Magnetic flux/ Hall effect Fe* | Magnetic: Magnetic flux/ Eddy current NFe* | Magnetic: Magnetic flux/ Hall effect Fe*/ Eddy current NFe* | Magnetic: Magnetic flux/ Hall effect Fe*/ Eddy current NFe* |
| Measuring Range | 0 – 2000 µm | 0 – 5000 µm | 0 – 2000 µm | Fe: 0 – 2000 µm | NFe: 0 – 2000 µm |
| Measuring Interval | 1500 ms | 1500 ms | 1500 ms | 1500 ms |
| Measuring Accuracy | ± (1 µm + 2% of the reading) | ± (1 µm + 2% of the reading) | ± (1 µm + 2% of the reading) | ± (1 µm + 2% of the reading) | ± (1 µm + 2% of the reading) |
| Minimum Measuring Surface | 20 x 20 | 20 x 20 | 20 x 20 | 20 x 20 |
| Minimum Radius of Curvature | Convex: 5 mm, Concave: 30 mm | Convex: 5 mm, Concave: 30 mm | Convex: 5 mm, Concave: 30 mm | Convex: 5 mm, Concave: 30 mm |
| Minimum Thickness of Base Material | 0.2 mm | 0.2 mm | 0.05 mm | Fe: 0.2 mm, NFe: 0.05 mm |
| Wireless Interface | No | No | No | No |
| Operation Temperature | 0 to 50 °C | 0 to 50 °C | 0 to 50 °C | 0 to 50 °C |
| Storage Temperature | -10° to 60 °C | -10° to 60 °C | -10° to 60 °C | -10° to 60 °C |
| Power Supply | From gauge | From gauge | From gauge | From gauge |
| Dimensions (L x W x H in mm) | 60 x 26 x 22 without extensions | 60 x 26 x 22 without extensions | 60 x 26 x 22 without extensions | 60 x 26 x 22 without extensions |
| Weight incl. Batteries | ca. 12 g | ca. 12 g | ca. 12 g | ca. 12 g |

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### Wireless Probes Qnix® sat

<table>
<thead>
<tr>
<th></th>
<th>8500 measuring probe Mi Fe 500 µm</th>
<th>8500 dew point probe</th>
</tr>
</thead>
<tbody>
<tr>
<td>ISN Frequency Band</td>
<td>2.4 GHz</td>
<td>Ambient Temperature (Ta)</td>
</tr>
<tr>
<td>Radio Transmission Range</td>
<td>Max. 20 m</td>
<td>Measuring Range Accuracy Resolution</td>
</tr>
<tr>
<td>Power Supply</td>
<td>Lithium-Ion accumulator, chargeable via Qnix® 8500 gauge</td>
<td>Surface Temperature (Ts) Measuring Range Accuracy Resolution</td>
</tr>
<tr>
<td>Accumulator Capacity</td>
<td>Max. 4000 measurements</td>
<td>Rel. Humidity (RH) Measuring Range Accuracy Resolution</td>
</tr>
<tr>
<td>Charging Time</td>
<td>approx. 5 hours</td>
<td>Magnetic Holder Accessory</td>
</tr>
<tr>
<td>Dimensions</td>
<td>61 x 28 x 28 mm</td>
<td>Analysis with Software Yes</td>
</tr>
<tr>
<td>Weight</td>
<td>ca. 30 g</td>
<td>Tendency Display Yes</td>
</tr>
<tr>
<td>Fe*</td>
<td>Measurement of non-ferromagnetic and non-ferrimagnetic coatings on ferromagnetic substrates such as measurement on iron or steel substrates</td>
<td></td>
</tr>
<tr>
<td>NFe*</td>
<td>Measurement of non-ferromagnetic and non-ferrimagnetic and electrically non-conductive coatings on non-ferromagnetic or non-ferrimagnetic and electrically conductive substrates such as measurement on aluminium, zinc, copper, brass and certain stainless steel substrates</td>
<td></td>
</tr>
</tbody>
</table>

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Technical data subject to change without notice.
The QNix® 8500 measuring system is supplied with user-friendly PC software providing various options for practical data analysis and configuration of the gauge. The QNix® software enables the user to read-out measurements from the gauge’s memory via the wireless interface included in every model. The export into a spreadsheet program gives the user access to all possibilities that statistical analysis and graphical presentation have to offer. This also provides new possibilities of documentation in quality assurance for expert opinions or other applications. The simple and intuitive operation yields the desired results quickly.

The software allows individual and extensive configuration of the gauge itself. Almost all gauge settings can be managed from the PC.

At the same time, the QNix® software provides the base of customized applications to effectively support your quality assurance system.

Advantages with benefits:
- Wireless communication between PC and gauge
- Read-out of gauge memory
- Data export into a spreadsheet program
- Configuration of the gauge
- Online measurement
- Adjustment to customized analysis programs possible
We serve the customer.
For more than four decades AUTOMATION Dr. NIX GmbH & Co. KG have committed themselves to support users worldwide in creating and ensuring high quality coatings and surfaces using our innovative devices, systems and services. We help our customers to increase their added value by precisely measuring, checking and documenting quality and productivity of customer processes.

Standard scope of supply:
- Gauge with optional measuring probe
- 2 Mignon batteries 1.5V (AA) Alkaline
- Adaptor cable for external probe (not included with wireless probe)
- User manual
- Test certificate for optional measuring probe
- Soft pouch with belt clip
- Carrying case for transport and storage

Options:
All measuring probes of the QNix® 8500 measuring system are interchangeable.

QNix® interchangeable probes
- Fe probe 2 mm
- Fe probe 5 mm
- NFe probe 2 mm
- Dual probe Fe 2 mm/NFe 2 mm
- Dual probe Fe 5 mm/NFe 2 mm
- Dual Probe Fe 5 mm/NFe 5mm

QNix® sat wireless probes
- Fe wireless probe 2 mm
- Fe wireless probe 5 mm
- NFe wireless probe 2 mm
- Dual wireless probe Fe 2 mm/NFe 2 mm
- Dual wireless probe Fe 5 mm/NFe 2 mm
- Dual probe Fe 5 mm/NFe 5 mm

QNix® dew point probe
- QNix® MI Fe 500 µm
- Pen-shaped probe MI Fe 500 µm
- Carrying case
- 2 alignment rings
- Circular steel reference plate D = 25 mm
- Reference foils: ca. 6, 11, 24, 50 µm
- Certificate
- User manual
- Measuring stand with spindle adjustment – 12 mm diameter
- Prism
- Positioning angle

QNix® software
- QNix® software for data transfer to and analysis with EXCEL and for configuration of the gauge
- USB wireless interface adaptor for bi-directional data transfer between gauge and PC

QNix® calibration foils
- Calibration foils, reference plates, also available as a complete set

Protective bag with arm fastener

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